Work	Or	der	ID	50255
July 14,			14:49	AM
·	2			



Page 1

Item ID: D2602-2 Accept Setup Start **Revision ID:** В Stop Console Side, 206 Console Item Name: 7/15/09 Start Qty: 6.00 **Start Date: Cust Item ID:** Req'd Qty: 6.00 Required Date: 7/15/09 **Customer:** Reference: Start Run Process Plan: MF Date: 09-07-15 Tooling: Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Reject Operation Set Up/ Draw Draw Plan Accept Reject Insp. **Work Center ID** Description Number Rev. Code Qty **Qty** Number Stamp **Run Hours Draw Nbr Revision Nbr** D2602 Rev B 100 0.00 FLOW WATER JET 18 9-8-13 Waterjet 0.00 Memo 1-Cut as per Dwg D2602 | ********Same Cutting File for -1 & -2 ***** | Dwg Rev: | Prog Rev: | D-Deburr if necessary FLOW CNC Waterjet 110 QC2- Inspect parts off machine FAI/FAIB 0.00 1-139-13 0.00 Memo Quality Control

120

QC

QC8- Inspect parts - second check

Quality Control

Memo

W/O:			WC	RDER CHANGES						
DATE	STEP	PRO	OCEDURE CHA	NGE	By	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							•			
Part No	•	PAR #:	Fault Cate	gory:	NCP: V	os N	o DO/	\ <u>.</u>	Data	
r urt 140		esolution:								
NCR:			WORK ORD	ER NON-CONFORM	IANCE (N	CR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng		gn & late	Verific Section		Approval Chief Eng	Approval QC Inspector
				Onici Zing		<u> </u>				
								,		
·										

В



July 14, 2009 10:44:49 AM

Item ID:

D2602-2

Accept

Setup Start

Stop



Revision ID:

Console Side, 206 Console Item Name:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 6.00 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling:

Date:

Run

Start

Stop



Date:

SPC (Y/N):

Date:

Reject

Reject

Insp.

Sequence ID/ **Work Center ID**

130

Brake NC

Brake NC

Operation Description Set Up/ **Run Hours**

0.00

Draw Number Draw Rev.

Plan Code Accept Qty

Qty

Number Stamp

NC BRAKE

0.00 Memo 1-Deburr if necessary □2-Form as per Dwg D2602 St 09(08) 17

140

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

mo 09/08/18

150

HandFinish

Hand Finishing

Memo

0.00

Dart Aerospace	Ltd
----------------	-----

W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	Ву	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	Fault Category:	NCR: Yes No DQA:			Date: _				
	Resolution	Resolution: Disposition:			QA: N/C Closed:						

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
DATE STEP		Description of NC	-	Corrective Action Section E	3	Verification							
		Section A	Initial Action Description Sign & Chief Eng Date		Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					

Work Order ID 50255

В

July 14, 2009 10:44:49 AM

Page 3

Item ID:

D2602-2

Accept

Setup Start



Revision ID: Item Name:

Console Side, 206 Console

Stop

Start Date:

7/15/09

Start Qty: 6.00 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Tooling:

0.00

0.00

Date:

Draw

Number

Run

Accept

Qty

Start



Required Date: 7/15/09

Process Plan: Date:

QC: Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Rev.

Stop

Reject

Qty



Insp.

Stamp

Sequence ID/ Work Center ID

160

QC

Quality Control

Operation Description

QC3- Inspect Part Finish

Memo

Memo

09-08-18

Plan

Code

Reject

Number

170

Packaging Packaging

0.00

0.00

19/8/18

180

QC

Quality Control

QC21- Final Inspection - Work Order Release

Identify as per dwg & Stock Location: 177

0.00

Memo

0.00

09/08/24 PX mr 09-08-20

Dart Aerospace Lt

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
				· 								
							ŀ					
_												
Dart No		DAD # . Foult October	NOD V									

	Resolution:		Disposition:	QA: N/C Closed	:	Date:	
Part No:	P/	AR #:	Fault Category:	 NCR: Yes No	DQA:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B	3	Verification	Annual	Annuaral				
DATE S	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto				

Picklist Print

July 14, 2009 10:44:48 AM

Work Order ID: 50255

D2602-2RevB

Parent Item Name: Console Side, 206 Console

Comments:

Parent Item:



Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status	
M2024T3S.040		Purchased	No			100	sf	77.9100	8.5086	6			
										0			

2024-T3 .040 sheet

Warehouse	Loc Oty	Loc Code		
Location				
Main Warehouse				
MAT	77.91			
110337	6.4		Maria a	
111381	4			•
111786	67.51			•
115331			113331	B 9-8-13



Dart Aerospace Ltd

W/O:			W	ORK ORDER CHAN	GES			
DATE	STEP	PRO	PROCEDURE CHANGE			Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		PAR #:						
		esolution:	Disposition:		QA: N/C Closed: Date:			
NCR:			WORK ORE	DER NON-CONFORM	IANCE (NCF	R)		
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Initial Action Description		& Verification Approva		Approval
DATE		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector
				,				

DART AEROSPACE LTD	Work Order:	50255
Description: Console Side LH/RH	Part Number:	D2602-1/-2
Inspection Dwg: D2602 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
-----------------	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.000	+/-0.010	11.997	Y			
4.062	+/-0.010	4.059	*			
10.700	+/-0.010	10,699	¥			
0.838	+/-0.010	,833	*			
Ø0.098	+0.005/-0.000	,099	الا			
		·	1			
-						
						7,5

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 9-8-13	Date: 09/08/13	Date:	

Rev	Date	Change	Revised	l by	Approved
Α	04.02.25	New Issue	KJ/RF	Δ	1.0
В	09.06.11	Dwg Rev updated	KJ 9	*	M

